Intended for advanced compliance programs



QIMA

YOUR EYES IN THE SUPPLY CHAIN

(formerly asiainspection)

This PPAI product —including images, format, and text (the "content")—are protected by applicable copyright and trademark laws and are owned either by PPAI or by third parties who have granted PPAI permission to use the content. PPAI cannot and does not grant permission for use of content that is owned by third parties. Authorized recipients of this product may only copy, modify, distribute, display, license, or sell the content if granted explicit written permission by PPAI and the applicable third parties. PPAI reserves all rights to the content and this product.





Protocol Part 1

SERVICE REF. NUMBER:	
AUDIT DATE:	
INSPECTOR NAME:	
FACTORY DETAILS:	
CUSTOMER NAME	

Scoring rules for auditor/supervisor:

- Each checkpoint's mark is one, but for critical point (Black Frame) the mark is two. Then you can find the theoretical marks in total at the end of each section. E.g. : part 1 = 13 + (3critical x 2) = 19;
- <u>Critical points are : 1.1, 1.2, 1.16, 2.1, 2.2, 2.7, 2.8, 2.10, 2.13, 2.17, 2.20, 2.21, 3.1, 3.11, 3.14, 5.1, 6.2, 8.7</u>
- Overall scores (result):
- < 70 = Urgent Action Required; < 80 score = Improvements needed; > 81 = Accepted;
- Just add all the actual score and always divide 117.

Final review with the management to wrap up every audit with review of the CAP and signature on a document to confirm CAP has been shared and understood. CAP in both English and Chinese.

GENERAL INSTRUCTIONS FOR THIS CLIENT:

{\$\$OCGLComments}

Factory name	Factory details	
P.O. number	Customer Service nb	
Audit location	Audit date	





Client	QIMA Service No	
Supplier	Auditor	
Factory	Audit Date	
Industry	Country	

General Overview of the Audit's Findings							
Clause	Theoretical Max Score	Actual Score					
1. Personal Security	19						
2. Physical Security	33						
3. Storage & Distribution	19						
4. Shipment Information Controls	6						
5. Information Access Controls	14						
6. Contractor Controls	8						
7. Export Logistics	7						
8. Records & Documentation	11						
9. Facility Photos	/	/					
10. CAP in Chinese & English	/	/					
	117						

Overall Score (result)	=
------------------------	---

Important remarks





Factory profile

e	eneral information							
1	Factory name							
2	Factory address/postal code							
3	GPS location	xx°xx'xx'' N/S xx°xx'xx'' E/W						
4	Contact person name							
5	Tel. / Fax Number							
6	Email / website							
7	Total number of workers	Permanent :	Tempo	rary :	Migrant :			
8	Industry							
9	Key / Main products							
10	Main market							
11	Business license	Certificate No.:						
12	Annual turnover			Trend:				
	for the past 3 years							
	Brief history of the Terminal							
	(function/business/etc.)							
	Type of Business (private/public/join							
	venture/etc.)							
	What countries does the facility							
	export to?							
	Does the Terminal participate in any							
	other security-related compliance							
	programs? Annual transportation mode and							
	volume							
	How many audits around security the							
	Terminal conduct on a year basis?							

F	acility Structure	
13	No. of buildings	
	Workshop	
	Warehouse	
	Container yards	
	Others	
	Trucks owned By Company	
	Percent of goods exported to US	
	By air	
	By sea	





Part 1 - Personnel Security

Nr	Checkpoints	Y	N	NA	Finding/comments
1.1	Is there a procedure in place to screen prospective employees and to periodically check current employees? A process for hiring & interviewing applicants?				
1.2	Application information, such as employment history and references, must be verified prior to employment.				
1.3	Should each applicant fill-in personal data & application form?				
1.4	Does the factory keep each employee's ID copy and personal file?				
1.5	Consistent with national regulations, background checks and investigations should be conducted for prospective employees.				
1.6	Periodic checks and reinvestigations for existing employees should be performed based on cause and/or the sensitivity of the employee's position.				
1.7	Is there a procedure in place to monitor the hand-over of badge, keys/cards, tools and authority of system login-in when the employee resigned? Check the records.				
1.8	Did the security personnel control adequately the issuance and removal of employees, visitor and vendor ID badges? Did the security dept. get the resigned name list everyday?				
1.9	Did all employees accept the basic safety training, including new employee orientation and periodic training for existing employees? Like security policies and related procedures and standards.				
1.10	Did special training offer to assist security personnel in maintaining the cargo integrality, identify internal conspiracies, and protecting access control?				
1.11	Employees must be made aware of the procedures the company has in place to address a situation and how to report it (e.g. hot-line).				
1.12	Are personnel encouraged to report irregularities, suspicious activity and/or security violations? If yes, please indicate by which means:				
1.13	Are documented security procedures publicized throughout the facility?				
1.14	Did additional training provide to employees in the shipping and receiving areas, as well as those receiving and opening mail?				
1.15	Is a threat awareness program established and maintained by security personnel to recognize and foster awareness of the threat posed by terrorists at each point in the supply chain?				





1.16	Employees should only be given access to those secure areas		
	needed for the performance of their duties. Guard should		
	check employees ID to monitor access to the restricted areas.		

Actual Score	Theoretical Max
	/ 19





Part 2 – Physical Security

Nr	Checkpoints	Y	N	NA	Finding/comments
2.1	Do management or security personnel control the issuance of all locks and keys?				
2.2	Does the facility have an alarm system and video surveillance cameras? Is there a back-up power source for the alarm system?				
2.3	Is there a procedure in place to identify challenge and address unauthorized/unidentified person?				
2.4	Are all buildings in the facility constructed of materials that prevent unlawful entry?				
2.5	Are all buildings properly inspected, maintained and repaired so that there are no open areas through floors, roof or broken walls? If, yes, check the records.				
2.6	Are the perimeter barrier and gates regularly inspected, properly maintained and repaired? If, yes, check the records.				
2.7	Is there adequate lighting inside and outside the facility including around entrances and exits, cargo handling and storage areas, fence lines and parking areas?				
2.8	Does the facility store containers/trailers onsite? If yes, do they store in a secure area with mechanisms in place to prevent unauthorized access?				
2.9	Are loaded stored containers/trailers sealed with high security seals that meet or exceed ISO/PAS 17712 standard?				
2.10	Does the guard force staff in the facility 24hours a day, 7days a week? If yes, please record the working time and shifts.				
2.11	Do security guards log incidents and report any security violation incidents to management personnel?				
2.12	Does the facility have proper communication mechanism (e.g. phone, radio) to local law enforcement authorities?				
2.13	Are gates for employees and vehicles entrance/exit guarded and/or monitored during operations and non-operating hours?				
2.14	Does access control include the positive identification of all employees, visitors, and vendors at all entry points? Check the records.				
2.15	Does an authorized employee escort visitors and vendors through the buildings?				
2.16	Are all visitors monitored while accessing restricted areas (e.g. loading/unloading, IT, Finance)				
2.17	Do guards patrol the interior of building in the facility? If yes, check the records.				





2.18	Are closed circuit television cameras (CCTVs) used to monitor activity inside/outside the facility?		
2.19	When are CCTVs monitored? Who monitors the CCTVs? Is access to CCTV monitors controlled?		When : Who :
2.20	Is there written procedures in place to stipulate how seals are controlled and affixed to loaded containers, including recognizing and reporting compromised seals and /or containers to local customs authorities?		
2.21	In case there is shortage, overages, and other significant discrepancies or anomalies, the facility must make sure such situation be resolved and/or investigated appropriately?		
2.22	Are vehicles prohibited/prevented from parking near cargo conveyances/perimeter fencing?		
2.23	Are parking lots for visitors separated from those for employees? If allowed to enter facility area, are vendor and visitor vehicles inspected?		
2.24	Are there security measures in place to ensure the integrity and security of processes relevant to the transportation, handling and storage of cargo in the supply chain?		E.g. prevent tampering of goods during production, prevent the introduction of foreign materials in the assembly/packing area.

Actual Score	Theoretical Max
	/ 33





Part 3 – Storage & Distribution

Nr	Checkpoints	Y	N	NA	Finding/comments
3.1	Does the factory have fencing or other barrier materials to enclose cargo handling and storage areas to prevent unauthorized access?				
3.2	Are international and domestic cargo segregated and stored separately within a fenced area or secured room?				
3.3	Is high value cargo marked, segregated and stored separately within a fenced area or secured room?				
3.4	Is dangerous cargo, including hazardous material and ammunitions and explosives, secured and stored separately and labeled when necessary?				
3.5	Is the loading and departure of containers/trailers supervised by a security officer or other designated supervisor?				
3.6	Are security controls in place to prevent the introduction of foreign materials at point of loading?				
3.7	Are the cargo units identified, labeled, weighted and/or counted before loading?				
3.8	Is there a documented procedure in place to ensure that management and/or customs and/or local law enforcement is informed of all anomalies found in shipments?				
3.9	Are accurate, legible and complete cargo documents and packing slips prepared?				
3.10	Are there documented procedures for tracking goods for shipment? How to track?				
3.11	Are documented procedures in place to verify the integrity of the container structure through inspection of front wall, left side, right side, Floor, ceiling/roof, inside/outside door, outside/undercarriage? Check the records.				
3.12	Is there a documented procedure to affix a high security seal which meets or exceeds ISO/PAS17712 on each container/trailers bound for US?				
3.13	Please list all seal types used, indicate whether each type is ISO/PAS17712 compliant, and for what percentage of overall shipments the seal type is used.				
3.14	Is there an individual responsible to issuing and tracking seals? Are there documented procedures for affixing, replacing, recording and tracking the seals placed on containers, trailers, trucks?				
3.15	Does the facility keep records of seal numbers together with truck license, driver name, time and date of lading or unloading, container/cargo conveyance number? How long the records are kept?				
3.16	Are seal numbers verified at time of final sealing before departure?				





Actual Score	Theoretical Max
	/ 19





Part 4 – Shipment Information Control

Nr	Checkpoints	Y	N	NA	Finding/comments
4.1	Is there a designated company representative responsible for providing accurate information o the facility products to the broker/forwarder and carrier?				
4.2	Has this person been trained on the information requirements for shipments to the United States?				
4.3	Are records maintained on all shipments?				
4.4	Are the information requirements automated?				
4.5	Does the responsible company representative understand the need to provide accurate shipper, forwarder, and consignee information? And the timeframes required for the advance information?				
4.6	Is the information requested in this section related to shipping records documented and verifiable?				

Actual Score	Theoretical Max
	/ 6





Part 5 – Information Access Controls

Nr	Checkpoints	Y	N	NA	Finding/comments
5.1	Does the facility have documented procedures for identifying which employee is allowed access to: electronic information systems? facility documents? Shipping forms? Shipping data? Shipping/cargo movement? High security seals? Is there a name list of access limit?				
5.2	Does the facility have electronic information systems used for operational purposes? Is password protected?				
5.3	Is access to the server room controlled?				
5.4	Are relevant employees provided with individually assigned IT system accounts?				
5.5	Are passwords changes required by policy, or enforced in a systematic manner at least every 90days?				
5.6	Is there a designated system administrator who set up the user IDs?				
5.7	Is the login user ID suspended after a certain number of failed access attempts?				
5.8	Do desktops automatically lock after a designated period of inactivity?				
5.9	Are security logs kept and reviewed periodically for invalid password attempts and file access?				
5.10	Has the facility implemented into its network system: firewalls? Intrusion warning system? Virus protection?				
5.11	Is all computer information saved on a back-up system? Are backups stored in a fire resistant safe or at an off-site facility?				
5.12	Is there a plan to restore data in the case of a failure?				
5.13	Is the information requested in this section related to IT security documented and verifiable?				

Actual Score	Theoretical Max
	/ 14





Part 6 – Contractor Controls

Nr	Checkpoints	Y	N	NA	Finding/comments
6.1	Does the facility select and hire contractor (including other manufacturers, product suppliers, and vendor) to perform services?				
6.2	In selecting the contractors used by the facility, does the facility consider the contractors' security controls, financial stability, and corporate history?				
6.3	Does the facility have written security standards and documented procedures for its contractors?				
6.4	Do contractor that have access to restricted areas undergo a background investigation?				
6.5	Is there a documented procedure for contractors to report security violations to facility management?				
6.6	Does the factory require compliance to C-TPAT requirements and procedures in the contract with their suppliers/contractors?				Please review the contracts and verify if there is a clause related to CTPAT. This will be only a documentary verification.
6.7	Is the information requested in this section related to business partners documented and verifiable?				

Actual Score	Theoretical Max
	/ 8





Part 7 – Export Logistics

Nr	Checkpoints	Y	N	NA	Finding/comments
7.1	When selecting carriers, does the facility consider: security controls, financial stability, corporate history?				
7.2	Does the factory require eligible carriers to comply with CTPAT protocols and procedures?				Please verify if CTPAT/security is something which is included in the clause between supplier and carriers. This will be only a documentary verification.
7.3	Does the facility use in-country transport services?				
7.4	Does the facility use in-country carrier services?				
7.5	Is there a documented procedure for in-country carriers to report security violations to the facility management?				
7.6	Does the facility have written or electronic confirmation of its partners compliance with C-TPAT or C-TPAT equivalent security criteria (e.g. contract language, a letter of commitment signed at the management level or above)				
7.7	Is the information requested in this section related to export logistics documented and verifiable?				

Actual Score	Theoretical Max
	/ 7





Part 8 – Records & Documentation

Nr	Checkpoints	Y	N	NA	Finding/comments
8.1	Does the facility have a documented policy that requires that all security procedures be documented?				
8.2	Does the facility have designated chief/head personnel responsible for overall site security?				
8.3	Is there a designated security department/team at the facility?				
8.4	Is there a facility official responsible for plant security, personnel security, contractor security, conveyance/transport security?				
8.5	Is there facility official responsible for security audit or evaluation?				
8.6	Has many (internal, second or third party) site security assessment been conducted?				
8.7	Is there a documented procedure to conduct periodic security checks to ensure that the security procedures in all sections (Part 1-8) are being performed properly?				
8.8	Is there a documented security improvement plan that summarizes or identities vulnerabilities and responsive corrective actions?				
8.9	Is the facility security plan reviewed and updated periodically?				
8.10	Is the information requested in the section above documented and verifiable?				

Actual Score	Theoretical Max				
	/ 11				





Part 9 - Facility Photos

Related pictures					
Facility Entrance	Auditor in front of factory gate				
Perimeter Fencing	Facility Building				
Employee Parking	Visitor Parking				
Outside Lighting	Security Room – Communication Equipment				
CCTV system and monitor	Packing Area				
Loading Area	Business License				
Facility Security Plan	Personnel Security Guideline for Hiring & Terminatio Procedure				
Personal File	Training Records for New Employees				
Training Records for Security Guard	Job Description of Security Guard				
Handbook/Work Rule	Visitor / Vehicle In/out Access Control Record				
Records of the distribution of keys, codes, cards	Factory ID Return and Missing Records				
Conveyance Drivers Entry-Exit Log	Screen Records of Arriving Package and Mail				
Container Integrity Inspection Record (Seven Points	Container Inspection Records				



-



Cargo Loading Records	Seal Control Records				
Internal Periodic Unannounced Security Check Records	Factory Disclaimer				
Confirmation of Compliance with QIMA COC	CAP signed & stamped				
NC Findings description:	NC Findings description:				

R AOSO			<mark>该 CAP.</mark> Remarks 备注				
ISO 9001:2008 Certified			请用中英文填写该 CAP. Implementation Remarl Date 实施日期 备注				
C-TPAT Audit Report	Part 10 –Corrective Action Plan 纠正措施计划	QIMA Service No Auditor(s) Date Country	Corrective Actions agreed/planned 采取的纠正措施				Page 17 of 18
C-TP/	Part 10		Finding Description 发现描述				© 2019 QIMA Limited.
		Client Supplier Factory Industry	L Clause 条赖				
OLR EVES IN THE SUPPLY CHAIN		CI Sı T⊓	Nr. 承书				QIMA-QR-16-01A





				ļ		
				nanagement)		
				ou: (site r	Title Date	Title Date
				Please sign this document confirming that the above findings have been discussed with and understood by you: (site management)		
				locument confirming that the above fin	Site Representative Signature and Company chop:	
				sign this d	Site Representati Company chop:	Auditor Signature:
				Please :	Site Re _l Compaı	Auditor

- End -

© 2019 QIMA Limited.