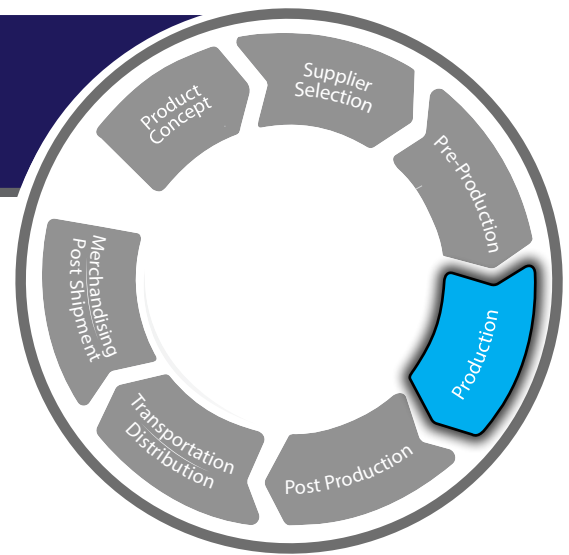


Production: Product Quality Considerations

Intended for intermediate compliance programs

Key activity: Product testing; production monitoring; process audit; DuPro inspection

Step-by-step approach to consider risk related product quality during the production stage.



Quality Control

- If not conducted during the pre-production phase, test materials and components to ensure quality
- Test materials and samples to verify factory listened and followed directions to avoid risks identified during the hazard identification phase.
- Schedule production quality inspection(s):
 - Initial Production Inspection (IPI): Inspection of goods at the start of production
 - During Production Inspection (DUPRO): Inspection of goods during production and when at least twenty percent of production is complete.
 - Final Random Inspection (FRI): Inspection of goods when eighty percent of the order is packed and complete.